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DIAGRAMS & TABLES

FASTENER TORQUE TABLE

	2340	2475	2545	7100	19T	3000
High Pressure Head Bolts	75	75	75	75	75	75
Low Pressure Head Bolts	75	75	75	75	75	75
Cylinder Flange Bolts	30	30	30	30	30	30
Frame Cover Bolts	17	17	17	20	20	20
Shaft Cover Bolts	17	17	17	20	20	20
Crashin Cap Screws	5.5	11	11	12-15	12-15	12-15
Unloader Cover Screws	11	11	11	11	20	11
High Pressure Inlet Valve Screws	11-15 LB-IN	11-15 LB-IN	11-15 LB-IN	5.5	—	5.5
Low Pressure Inlet Valve Screws	11-15 LB-IN	25-30 LB-IN	25-30 LB-IN	5.5	—	5.5
High Pressure Outlet Valve Screws	11-15 LB-IN	11-15 LB-IN	11-15 LB-IN	26	60	26
Low Pressure Outlet Valve Screws	25-30 LB-IN	25-30 LB-IN	25-30 LB-IN	36	90	26
Ballhead Bolt	33	60	60	113	213	213
High Pressure Head Center Bolts	—	—	10	—	—	—
Low Pressure Head Center Bolts	—	—	14-16	—	—	—

NOTE Tighten all fasteners evenly using a cross pattern in two steps.

BELT TENSION TABLE

MODEL	DEFLECTION (IN)	TENSION (LBS)	BELT TYPE	HORSEPOWER	TENSION AT 1/4" DEFLECTION PER INCH OF SPAN
2340 (14" Span)	0.25	4.9 - 7.1	A	7.5	7.0 - 10.0
2340 (17" Span)	0.29	4.9 - 7.1	B	7.5	7.0 - 10.0
2475 (14" Span)	0.25	4.9 - 7.1	A	10-15	8.0 - 10.0
2475 (17" Span)	0.29	4.9 - 7.1	C	20	10.0 - 10.0
2475 (14" Span)	0.34	5.0 - 8.0	A	20-30	14.0 - 21.0
2475 (17" Span)	0.25	11.25 - 13.0	A	—	—
2475 (14" Span) Crippled belt	0.23	4.9 - 6.5	A	—	—
2545 (14" Span)	0.29	4.9 - 7.1	A	—	—

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# 2475 Air Compressor Parts List

COB : 2340234  
 BSA : A  
 DATE : JANUARY 2004



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